

Work Order ID 70440

Wednesday, June 08, 2011 10:19:20 AM



Page 1

Item ID: D206-642-411

Accept



Setup Start



Revision ID:

Stop



Item Name: Skidtube LH

Start Date: 6/8/2011 Start Qty: 1.00



Cust Item ID:

Required Date: 6/8/2011 Req'd Qty: 1.00

Customer:

Reference:

Approvals:

Process Plan:

W

Date:

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop



Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
--------------------------------	--------------------------	----------------------	---------	--------	--------------	---------------	---------------	------------------	----------------

Draw Nbr	Revision Nbr
IIN-D206-642	M

100 0.00



DOCUMENT CONTROL

DC

Memo

0.00

Document Control

Photocopy bluefile and create labels per PPP D206-642-411 CHG0050066

ADPRA EC1009-560 CZ

Subloc

110 0.00



Pick Kit

Packaging

Memo

0.00

Packaging

16 10 1406/08

120 0.00



QC4- 100% Inspect kits for completeness

QC

Memo

0.00

Quality Control

Subloc



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Item ID: D206-642-411

Accept



Setup Start



Revision ID:

Stop



Item Name: Skidtube LH

Start Date: 6/8/2011 Start Qty: 1.00



Cust Item ID:

Required Date: 6/8/2011 Req'd Qty: 1.00



Customer:

Reference:

Run Start



Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Stop



QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
--------------------------------	--------------------------	----------------------	---------	--------	--------------	---------------	---------------	------------------	----------------

130

0.00



Packaging

Packaging

Memo

0.00

Identify and pack for shipping as per PPP D206-642-411

Location: _____
PPP Rev: F

140

0.00



QC21- Final Inspection - Work Order Release

QC

Memo

0.00

Quality Control

P 11/6/9

11/6/9

*MF
11-06-09*

Picklist Print

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Work Order ID: 70440

Parent Item: D206-642-411

Parent Item Name: Skidtube LH



Start Date: 6/8/2011

Required Date: 6/8/2011

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP Rev:K05.10.11 Revised picklist per CHG004 KJ/CP/JLM
IPP Rev:L 07-12-04 ECN 1080p DD verified by:ec
IPP rev:M 08-09-29 as per DS19421 DD verified by:

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
---------------------------------	------------------------	---------------	-------------	---------------------	------------------	-----------------	--------------------	----------------	-------------	--------------	---------------	----------------	--------

AN3-41A		Purchased	No				Each	291.0000		8			
Bolt													

Location	Loc Qty	Loc Code
ST354	291	
112431	1	
115936	40	
116191	200	
117794	50	

AN4-6A		Purchased	No				Each	1,251.000		12			
Bolt													

Location	Loc Qty	Loc Code
ST356	1051	
115936	51	
116400	400	
116924	400	
117872	200	
ST358	200	
117514	200	

115936

115936

11/06/08

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Work Order ID: 70440

Parent Item: D206-642-411

Parent Item Name: Skidtube LH

Start Date: 6/8/2011

Required Date: 6/8/2011

Start Qty: 1.00

Required Qty: 1.00

AN4C5A

Purchased

No

Each

522.0000

1 ✓



BOLT



JB

Location

Loc Qty

Loc Code

FP-B

111

112243

111

ST345

411

112243

411

112243
8 ✓

AN5-11A

Purchased

No

Each

86.0000



Bolt



JB

Location

Loc Qty

Loc Code

ST337

86

117313

86

Each

66.0000

117313
4

AN5-12A

Purchased

No



Bolt



JB

Location

Loc Qty

Loc Code

ST338

66

112314

16

117313

50

Each

56.0000

112314

4 ✓

AN5-13A

Purchased

No



Bolt



JB 11/06/08

Location

Loc Qty

Loc Code

MEZZ

56

116003

56

Each

0.0000

116003

1 ✓

AN960C416

NAS1149C0463
R

Purchased

No



washer



117735

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Work Order ID: 70440

Parent Item: D206-642-411

Parent Item Name: Skidtube LH

Start Date: 6/8/2011

Required Date: 6/8/2011

Start Qty: 1.00

Required Qty: 1.00

AN960JD10 NAS1149D0363J Purchased No

Each 0.0000



Washer

AN960JD416 NAS1149D0463J Purchased No

Each 0.0000



Washer

AN960JD516 NAS1149D0563J Purchased No

Each 0.0000



Washer

D206-642-441 Manufactured No

Each 6.0000



Replacement Skidtube

DART		TEL: 1-613-632-3336 FAX: 1-613-632-4443	
TRANSPORT CANADA APPROVAL # 09-89			
P/N	D206-642-441	CHG	CHG002
DESC	Replacement Skidtube	STC	SH98-4
LOT	B30266	STC	SA00475SE
MODEL	206L/L1/L3/L4	STC	
US PATENT # 5735383 CANADA FOREIGN PATENTS PENDING		MADE IN CANADA	

35469

D206-648-013 Manufactured No

Each 7.0000



GHW Modification

Location

Loc Qty

Loc Code

FG120

68347

69933

7

4

3

8
116583 JB

24
117291 X 9 JB
117460 X 15 JB

8
117291 JB

1

30266

1 JB 11/06/08

69933

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Parent Item: D206-642-411

Parent Item Name: Skidtube LH

Start Date: 6/8/2011

Required Date: 6/8/2011

Start Qty: 1.00

Required Qty: 1.00

5 D2652
Bushing

Manufactured No

Each 240.0000

16 ✓

Location

Loc Qty

Loc Code

FG

44

31985

44

ST019

196

68941

196

68941

10 ✓

8 D2712
Set Screw

Manufactured No

Each 351.0000

Location

Loc Qty

Loc Code

FG

50

29962

50

ST012

252

66955

252

ST021

49

65115

49

65115

1 ✓

6 D2932-1
Saddle LH Out, 206

Manufactured No

Each 7.0000

Location

Loc Qty

Loc Code

ST421

2

67259

2

ST428

5

69032

5

69032

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Work Order ID: 70440

Parent Item: D206-642-411

Parent Item Name: Skidtube LH

Start Date: 6/8/2011

Required Date: 6/8/2011

Start Qty: 1.00

Required Qty: 1.00

D2933-1 Manufactured No

Each 7.0000



Saddle LH In, 206



1 ✓

JB

[Signature]

Location Loc Qty Loc Code

ST421 4

67260 4

ST428 3

69030 3

69030

2 ✓

JB

[Signature]

D2934 Manufactured No

Each 54.0000



Saddle Spacer



Location Loc Qty Loc Code

FG 6

31929 6

ST027 48

67585 20

69745 28

67585

2 ✓

JB

[Signature]

D2935 Manufactured No

Each 44.0000



Saddle Spacer



Location Loc Qty Loc Code

ST027 44

66564 44

66564

1 ✓

JB

[Signature]

D2938-1 Manufactured No

Each 9.0000



Saddle LH Out, 206



Location Loc Qty Loc Code

ST421 9

67261 4

69033 5

ST428A 6

69033

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Work Order ID: 70440

Parent Item: D206-642-411

Parent Item Name: Skidtube LH

Start Date: 6/8/2011

Required Date: 6/8/2011

Start Qty: 1.00

Required Qty: 1.00

D2939-1

Manufactured No

Each

8.0000

1



Saddle LH In, 206



JB

Location

Loc Qty

Loc Code

ST421

3

67262

3

ST428A

5

69028

5

69028

1

D3407-043

Manufactured No

Each

22.0000



Tow Ring



JB

Location

Loc Qty

Loc Code

ST464

22

68339

2

69540

20

69540

1

D3413-1

Manufactured No

Each

26.0000



Ring



JB 11/06/08

Location

Loc Qty

Loc Code

ST420

19

62961

8

66387

11

ST473

7

66945

7

66945

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Work Order ID: 70440

Parent Item: D206-642-411

Parent Item Name: Skidtube LH



Start Date: 6/8/2011

Required Date: 6/8/2011

Start Qty: 1.00

Required Qty: 1.00

D3456-1

Manufactured No

Each

59.0000

1



Washer



JB

Location

Loc Qty

Loc Code

FG

7

25701

7

ST054

52

66848

3

69774

49

69774

2

D3457-1

Manufactured No

Each

28.0000



Washer



JB

Location

Loc Qty

Loc Code

FG

10

32409

10

ST054

18

67779

18

67779

8

MS21042L3

Purchased No

Each

2,396.000



Nut



JB 11/06/08

Location

Loc Qty

Loc Code

ST300

2396

116391

11

116549

685

117441

800

117601

400

117885

500

116549

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Work Order ID: 70440

Parent Item: D206-642-411

Parent Item Name: Skidtube LH



Start Date: 6/8/2011

Required Date: 6/8/2011

Start Qty: 1.00

Required Qty: 1.00

MS21042L4

Purchased

No

Each

5,500.000

12



Nut



JB

Location

Loc Qty

Loc Code

ST300

5500

116823

200

117441

3000

117601

800

117885

1500

116823

MS21043-4

Purchased

No

Each

1,592.000

1



Nut



JB 11/06/08

Location

Loc Qty

Loc Code

FG

40

104603

40

ST300

464

117423

464

ST301

1088

114784

48

115936

40

117601

500

117793

500

114784

4.6 206L/L-1/L-3/L-4 HIGH GEAR SKIDTUBES

Item	Qty -411	Qty -412	Qty -441	Qty -447	Qty -013	Part Number	Description
	X					D206-642-411	SKIDTUBE INSTALLATION, LH
		X				D206-642-412	SKIDTUBE INSTALLATION, RH
	1	1	X			D206-642-441	SKIDTUBE
				X		D206-642-447	WEARSHOE KIT (REPLACES -443)
	1	1			X	D206-648-013	GROUND HANDLING KIT
1			1			D2650-7	SKIDTUBE ASSEMBLY
2A			22			D2651-1	* PLUG ⁽¹⁾
2B			22			D2651-3	* O-RING ⁽¹⁾
3			1			D2646	* AFT CAP ⁽¹⁾
4			2			MS27039-1-08	* SCREW ⁽¹⁾
5			2			AN960JD10L	* WASHER ⁽¹⁾
6	1					D2932-1	SADDLE, FWD OUT, LH
6		1				D2932-2	SADDLE, FWD OUT, RH
7	1					D2933-1	SADDLE, FWD IN, LH
7		1				D2933-2	SADDLE, FWD IN, RH
8	1					D2938-1	SADDLE, AFT OUT, LH
8		1				D2938-2	SADDLE, AFT OUT, RH
9	1					D2939-1	SADDLE, AFT IN, LH
9		1				D2939-2	SADDLE, AFT IN, RH
10	8	8				AN3-41A	BOLT
11	16	16				D2652	BUSHING
12A	8	8				MS21042-3	NUT (OR MS21042L3)
12B	8	8				AN960JD10	WASHER
13	4	4				AN5-11A (OR AN5-12A)	* BOLT ⁽²⁾
14	4	4				AN5-11A (OR AN5-13A)	* BOLT ⁽²⁾
15	8	8				AN960JD516	WASHER
16	12	12				AN4-6A	BOLT
17	24	24				AN960JD416	WASHER
18	12	12				MS21042-4	NUT (OR MS21042L4)
20A			6	6		D3537-1	WEARPAD (REPLACES D2648-3)
21A			1	1		D3537-3	WEARPAD (REPLACES D3429-1)
22A			1	1		D3535-15	WEARSHOE (REPLACES D2656-15)
22B			1	1		D3536-15	GASKET
23A			1	1		D3535-23	WEARSHOE (REPLACES D2656-23)
23B			1	1		D3536-23	GASKET
24A			1	1		D3535-37	WEARSHOE (REPLACES D2656-37)
24B			1	1		D3536-37	GASKET
26A			60	60		MS27039C1-08	SCREW
26B			60	60		AN960JD10L	WASHER
26C			60			ALS7-1032-130	* INSERT ⁽¹⁾ (or AKS4-1032-130, ALS4-1032-130, AELS-1032-130)
30	1	1				D3407-043	TOW RING ASSEMBLY (REPLACES D2968-043)
31	1	1				D3456-1	WASHER
32	1	1				D3457-1	WASHER
33	1	1				MS21043-4	NUT
34	1	1				AN4C5A	BOLT
35	1	1				AN960C416	WASHER
36	1	1				D3413-1	RING (REPLACES D2655)
37	10	10				D2712	SET SCREW
38	2	2				D2934	SADDLE SPACER
39	2	2				D2935	SADDLE SPACER
40					2	D3414-041	LUG ASSEMBLY (REPLACES D2659)
41					4	AN3C37A	BOLT
42					8	D2652	BUSHING
43					4	MS21043-3	NUT
44					4	AN960C10	WASHER

NOTES: ⁽¹⁾ DENOTES THAT PART IS INCLUDED WITH D2650-7 ASSEMBLY ABOVE⁽²⁾ CHOICE OF BOLT WILL DEPEND ON CROSSTUBE (SEE INSTALLATION PROCEDURE)

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Revision: N

Date: 09.09.09